

## MANIPULATION OF ELEMENT CHANGE

① Shut off the power or connection to the machine.

② Loosen the T-bolt (anticlockwise) and remove the lid and the rubber packing.



③ Cover the housing with the vinyl bag (supplied with the new element), hold the nylon straps, and pull out the element.



④ Wipe off sludge and metal powders, etc. inside the housing.



⑤ Insert a new element. Push it in hard until the bottom edges of the housing dig into it.



⑥ Apply some oil on the packing and fit it on the housing rim. Ensure that it fits into the lid's groove when you replace the lid.



⑦ Replace the lid and the bonded seal and tighten the T-bolt (clockwise) firmly. Turn on the power.

